



ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
M1	17-10-2019		DIMENSION 246 WAS 170 & DIM 91.5 ADDED. DRAWING REVISED. ECN.NO.84900108	KJ SMR

CONTROLLED COPY NO. 1

NOTE :- ITEM-2 IS TO BE CHAMFERED AS SHOWN BEFORE WELDING.

2	RIB 5X45X178	3	R101501005	IRS: M-41-97	NIL			
1	CHANNEL	1	ET11135	NIL	NIL			
WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS		
NIL	M	GROUP	UNDERFRAME			SUPERSEDES: NIL		
WEIGHT	FILE	\\Nas\shell\prdp\et11134.prt (2D)						
8.300	KG	CHANNEL COMPLETE			SCALE	SSE/REG		
S.AREA					1:5	CHD		
NIL	M ²					DRN		
LENGTH /-DIA		RAIL COACH FACTORY, KAPURTHALA			REF.DRG.NO.	NIL		
NIL	M	INDIAN RAILWAYS STANDARD			PL NO.	NIL		
WIDTH /-THICK					DRG.NO.	ET11134		
NIL	M							
HEIGHT		ADE/SME	DY.CME	CDE	ALT.	NIL	SIZE A3 SHEET 1/1	
NIL	M							

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.
THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG0008 DATE OF FIRST ISSUE 27/09/2004 CGM BY